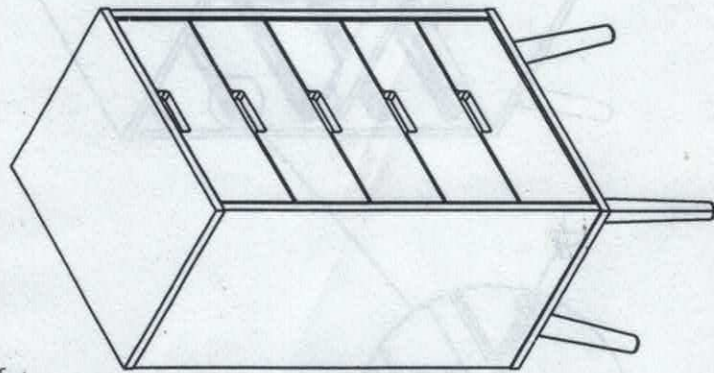
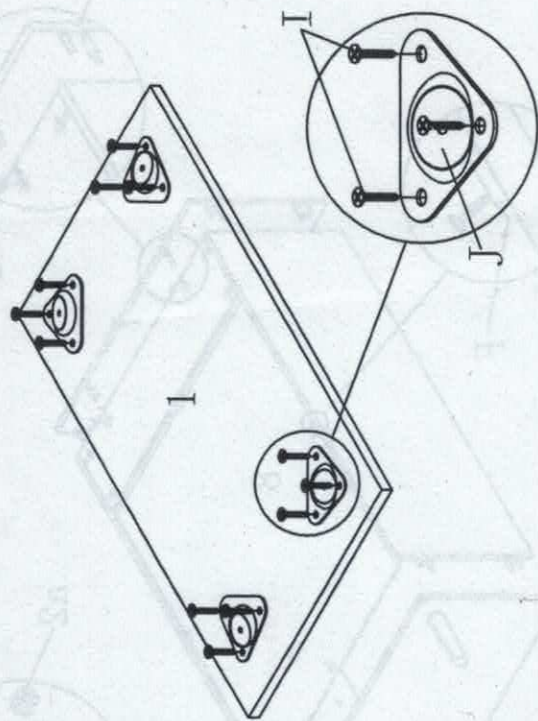




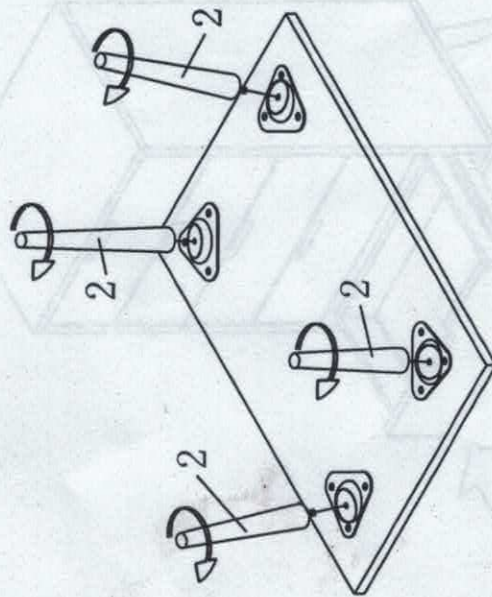
STEP 1



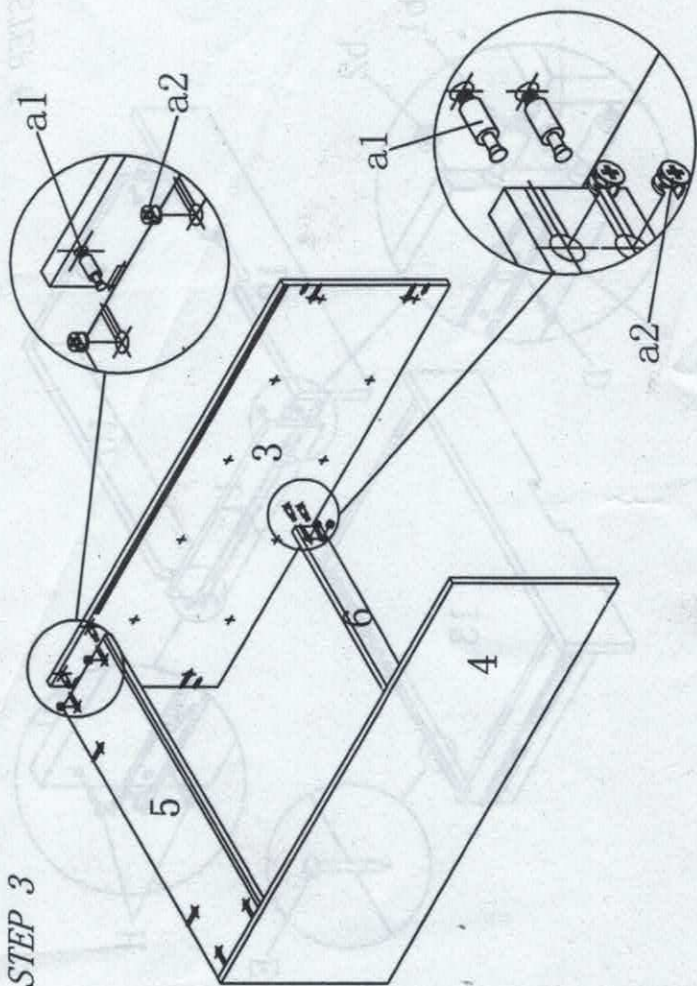
A $\phi 15\text{mm}$ $\times 18$ a1 $\times 18$ a2 $\times 18$	C $\phi 8 \times 30\text{mm}$ $\times 8$	E $\times 50$	G $\times 5$	I $\phi 3.5 \times 16$ $\times 12$
B $\phi 10\text{mm}$ $\times 20$ b1 $\times 20$ b2 $\times 20$	D $\phi 3.5 \times 14$ $\times 60$	F $\phi 3.5 \times 20$ $\times 4$	H $\phi 3.5 \times 30$ $\times 20$	J $\times 4$

$\times 6$

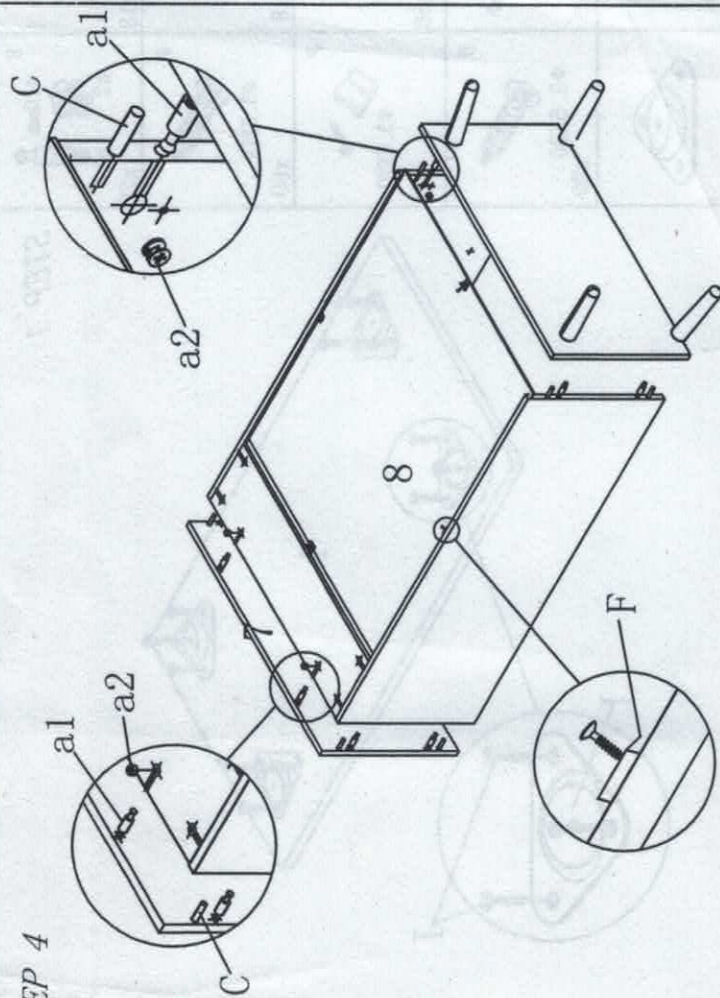
STEP 2



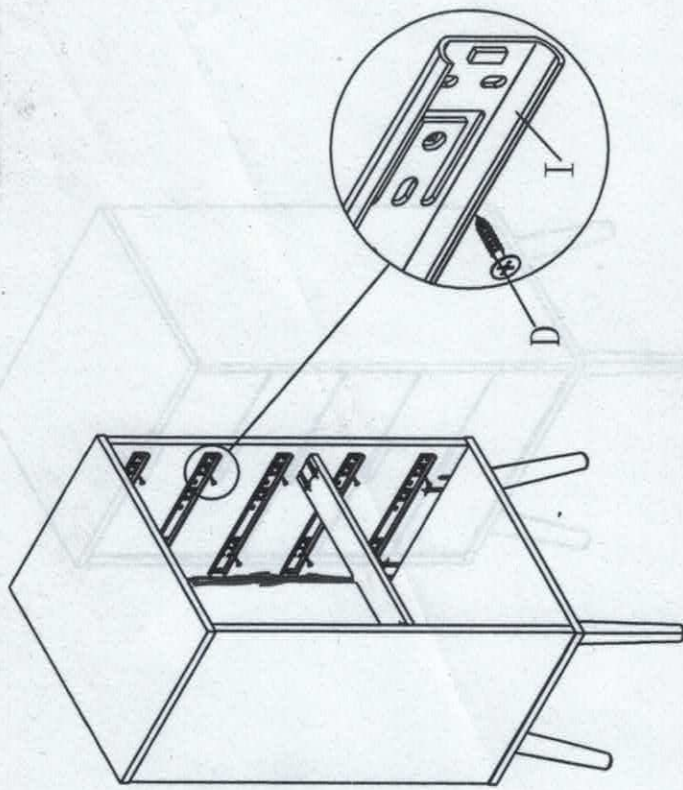
STEP 3



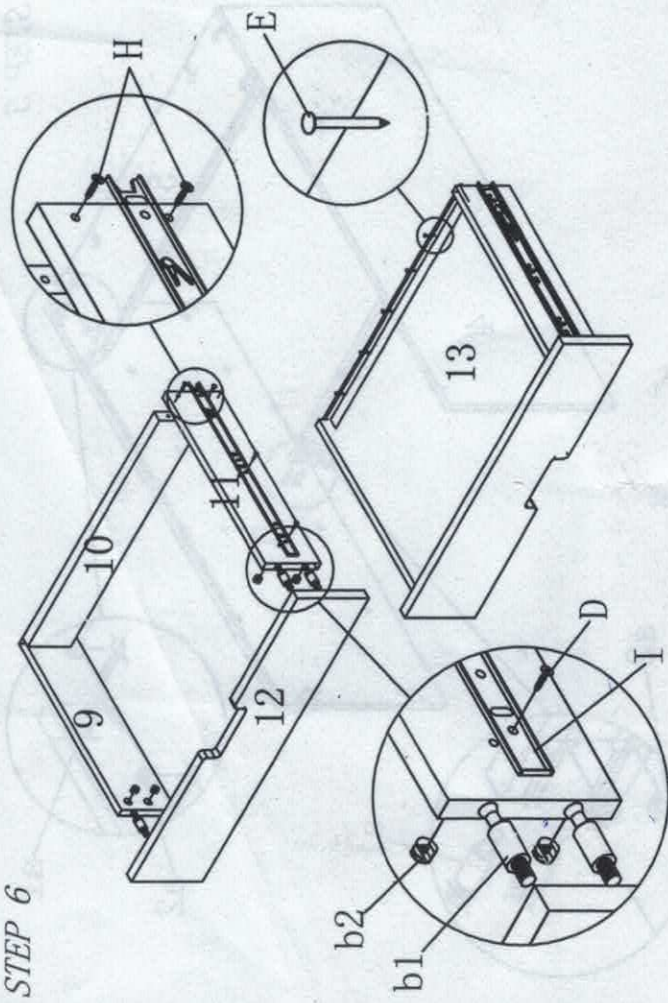
STEP 4



STEP 5



STEP 6



STEP 7

